Technical Information Adhesin A 2296



Type of adhesive: emulsion-based adhesive containing plasticizer

Field of application: Manufacture of Envelopes:

Bonding of bottom flap respectively side seam and bottom seam of envelopes and mailing bags as well as glassine window patching.

Bags & Pouches:

Bonding of longitudinal seam of unlacquered and uncoated papers.

Product specification: Test Method

Viscosity: 2.500 ± 500 mPa.s Brookfield RVT, 3/20/23,

ISO 2555

pH-value: $4,5 \pm 1,0$ DIN 53785

Properties: Adhesin A 2296 has good flowing properties and a medium fast setting

time at excellent stay-flat properties; clean processing, economical.

The film is soft elastic and reversible.

Processing: Most suitable working temperature is 18 - 25 ℃.

Application: by means of segment, disc and nozzle

Dilution: Adhesin A 2296 can be diluted with cold water if required.

Cleaning: Cured adhesive residues can easily be removed with water.

Disposal: see Safety Data Sheet

Protective Measures: see Safety Data Sheet

Storage Conditions / Shelf Life

In closed original packaging 6 months from date of production. Optimum storage temperature: 15 - 25 $^{\circ}$ C, protect from frost.

Close containers thoroughly after use.

Status: 03/1995

The Information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.

Düsseldorf, March 1995

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